## Arup Project Risk Register

Risk ID	Option	Design Assumption	Risk Description	Cause	Impact	Probability	Cost Risk Score	Probability	Minimum (£)	Most Likely (2)	Maximum (£)	EMV	Assessment Notes	Mitigation Action(s)
001	Gate 2 Eastern Route	Existing utility searches have not been undertaken. It is assumed that all major overland services are visible on publicly available Google Earth and working with / crossing buried services can be undertaken with appropriate mitigation measures	Conflict with major buried utility services such as high pressure gas or high voltage electricity and unknown ove land services resulting in pipeline route changes or costly mitigation	sr Conflict with major utility services	Pipeline by traditional open cut trenches may not be feasible. Alternative will be to cross services at, greater depth requiring trenchless methods	н	L	70%	£488,00	00 £732,000	£1,220,000	£540,867	Additional cost of using trenchless methods for crossings (assumed each crossing length is 100m and assumed no of crossings is 5 across entire route - based on similar 10km scheme) Cost of 100m using traditional open cut trenches - £82,000 (based on average open trench construction for all diameters) Cost of 100m using (most expensive)worst case) trenchless method - £326,000 (based on construction under buildings and water for all pipe diameters Min - Cost of 1 2 crossings using alternative methodology ML - Cost of 2 crossings using alternative methodology Max - Cost of 5 crossings using alternative methodology	Utility searches to be undertaken as design progresses
002	Gate 2 Westerr Route	Existing utility searches have not been undertaken. It is assumed that all major overland services are visible on publicly available Google Earth and working with / crossing buried services can be undertaken with appropriate mitigation measures	Conflict with major buried utility services such as high pressure gas or high voltage electricity and unknown ove land services resulting in pipeline route changes or costly mitigation	$\frac{1}{r}$	Pipeline by traditional open cut trenches may not be feasible.	н	MEDIUM	70%	£488,00	00 £732,000	£1,220,000	£540,867	No information available on location of services.   Additional cost of using tenchless methods for crossings (assumed each crossing length is 100m and assumed no of crossings is 5 across entire route - based on similar 10km scheme)   Cost of 100m using traditional open cut trenches - £82,000 (based on average open trench construction for all diameters)   Cost of 100m using traditional open cut trenches - £82,000 (based on average open trench construction for all diameters)   Cost of 100m using (most expensive/worst case) trenchless method - £326,000 (based on construction under buildings and water for all pipe diameters   Min - Cost of 2 crossings using alternative methodology   ML - Cost of 5 crossings using alternative methodology   Max - Cost of 5 crossings using alternative methodology	Utility searches to be undertaken as design progresses
003	Gate 2 Westerr Route	It has been assumed that pipeline crossing existing railway lines are to be undertaken using trenchless techniques e.g. Tunnelling or pipe jerking (Rail crossing)	Trenchless methods infeasible for any reason e.g. poor Geotech, or not permitted by railway line operator.	Unknown ground conditions Opposition from railway line operator	Crossing may require other methods e.g. tunnelling, which may be more expensive	м	L MOT	50%	£390,40	00 £585,600	£976,000	£309,067	No information available on location of services   Additional cost of using more expensive trenchless method (total number of rail crossings on Gate 2 W Route is 5 and crossing length is   80m - based on the maximum possible length achievable using the technique)   Cost of 80m using tunnelling/pipe jerking method - £65,600 (based on average construction for all diameters)   Cost of 80m using tunnelling/pipe jerking method - £65,600 (based on average construction for all diameters)   Cost of 80m using tunnelling/pipe jerking method - £65,600 (based on average construction under buildings and water for all pipe diameters)   Min - Cost of 2 crossings requiring more expensive trenchless method   Min - Cost of 3 crossings requiring more expensive trenchless method   Max - Cost of 5 crossings requiring more expensive trenchless method   Max - Cost of a crossing requiring more expensive trenchless method   No information available on ground conditions to inform design, equal likelihood of poor ground conditions to favourable ground conditions.	Undertake early consultation with railway line operator Undertake detailed ground investigations as design progresses
004	Gate 2 Eastern Route	It has been assumed that pipeline crossing existing railway lines are to be undertaken using trenchless techniques (Rail crossing)	Trenchless methods infeasible for any reason e.g. poor Geotech, or not permitted by railway line operator.	Unknown ground conditions Opposition from railway line operator	Crossing may require other trenchless methods e.g. tunnelling, which may be more expensive	м	L MOT	50%	£390,40	00 £585,600	£976,000	£309,067	Additional cost of using more expensive trenchless method (total number of rail crossings on Gate 2 E Route is 5 and crossing length is 8om - based on the maximum possible length achievable using the technique) Cost of 8om using (most expensive/worst case) trenchless method - £260,800 (based on construction for all diameters) Cost of 8om using (most expensive/worst case) trenchless method - £260,800 (based on construction under buildings and water for all pipe diameters Min - Cost of 2 crossings requiring more expensive trenchless method Mix - Cost of 2 crossings requiring more expensive trenchless method Max - Cost of 5 crossings requiring more expensive trenchless method No information available on ground conditions to inform design, equal likelihood of poor ground conditions to favourable ground conditions.	Undertake early consultation with railway line operator Undertake detailed ground investigations as design progresses
005	Gate 2 Westerr Route	It has been assumed that pipeline crossing of rivers and all other water courses will be undertaken using directional drilling techniques (River crossings)	Directional drilling methods infeasible for any reason e.g poor Geotech	. Unknown ground conditions	Crossing may require other trenchless methods e.g. tunnelling or open trenches with water management (river diversion or cofferdams) which will be more expensive	м	MEDIUM	50%	£390,40	00 £976,000	£2,147,200	£536,800	Additional cost of using more expensive trenchless method (total number of river crossings on Gate 2 W Route is 11 and crossing length is 8 om - based on the maximum possible length achievable using the technique) Cost of 8 om using directional drilling method - ε65,600 (based on average open trench construction for all diameters) Cost of 8 om using (most expensive/worst case) trenchless method - ε260,800 (based on construction under buildings and water for all pipe diameters Min - 2 crossings require tunnelling method ML - 5 Max - 11	Undertake detailed ground investigations as design progresses
006	Gate 2 Eastern Route	It has been assumed that pipeline crossing of rivers and all other water courses will be undertaken using directional drilling techniques (River crossings)	Directional drilling methods infeasible for any reason e.g poor Geotech	. Unknown ground conditions	Crossing may require other trenchless methods e.g. tunnelling or open trenches with water management (river diversion or cofferdams) which will be more expensive	м	L MOJ	50%	£390,40	00 £976,000	£1,756,800	£504,267	No information available on around conditions to inform design, evual likelihood of noor around conditions to favourable around.   Additional cost of using more expensive trenchiess method (total number of river crossings on Gate 2. E Route is 9 and crossing length is   8om - based on the maximum possible length achievable using the technique)   Cost of 8om using directional drilling method - £65,600 (based on average open trench construction for all diameters)   Cost of 8om using directional drilling method   pipe diameters   Min 2 crossings require tunnelling method   Max 9 crossings require tunnelling method   Na x options   No information available on cound conditions to inform design, enval likelihood of noor ground conditions to favourable ground.	Undertake detailed ground investigations as design progresses
007	Gate 2 Westerr Route	It has been assumed that pipeline crossing of public highways and roads will be undertaken using directional drilling techniques (Road Crossings)	Directional drilling methods infeasible for any reason e.g poor Geotech	. Unknown ground conditions	Crossing may require other trenchless methods e.g. tunnelling, which may be more expensive	м	MEDIUM	50%	£585,60	00 £1,366,400	£2,928,000	£748,267	Mo: information available on around conditions to inform design acrual likelihood of noor annual conditions to favourable around.   Additional cost of using more expensive trenchiess method (total number of radid crossings on Gate W Route is 67 and crossing length is   8om - based on the maximum possible length achievable using the technique)   Cost of 8om using directional drilling method - £65,600 (based on average open trench construction for all diameters)   Cost of 8om using directional drilling method - £65,600 (based on average open trench construction under buildings and water for all pipe diameters)   Min 3 crossings require tunnelling method   Mo: grossings require tunnelling method   Mo: strossings require tunnelling method   Max 15 crossings require tunnelling methods (based on number of major road crossings/A roads)	Undertake detailed ground investigations as design progresses
008	Gate 2 Eastern Route	It has been assumed that pipeline crossing of public highways and roads will be undertaken using directional drilling techniques (Road Crossings)	Directional drilling methods infeasible for any reason e.g poor Geotech	. Unknown ground conditions	Crossing may require other trenchless methods e.g. tunnelling, which may be more expensive	м	MEDIUM	50%	£585,60	00 £1,366,400	£2,928,000	£748,267	No information available on around conditions to inform design evual likelihood of noor around conditions to favourable around. Additional cost of using more expensive trenchiess method (total number of radi crossings on Gate E Route is 70 and crossing length is 80m - based on the maximum possible length achievable using the technique) Cost of 80m using directional drilling method - £65,600 (based on average open trench construction for all diameters) Cost of 80m using (most expensive/worst case) trenchless method - £260,800 (based on construction under buildings and water for all pipe diameters) Min 3 crossings require tunnelling method Most. likely 7 crossings require tunnelling method Max 15 crossings require tunnelling method (based on number of major road crossings/A roads)	Undertake detailed ground investigations as design progresses
009	Gate 2 Westerr Route	Location identified for intermediate pumping station wil be feasible	Construction of the pumping station building at the l location available may not be feasible due to unforeseen constraints e.g. planning or high cost of land due to current use	Unforeseen constraints e.g. planning requirements or high cost of land due to current use	Proposed location is infeasible resulting in new location and possible re-routing of pipeline and/or additional costs to meet planning requirements	м	MEDIUM	60%	£850,00	D0 £1,700,000	£8,500,000	£1,615,000	No information available on around conditions to inform desion, equal likelihood of noor around conditions to favourable around. Cost impact is additional cost to revute pipeline; minimum, most likely and vorst case scenarios assume a % of the total pipeline length requires rerouting. Pipeline length is 100km of pipe (excluding crossings and pumping stations and includes all pipeline elidities)   Total pipeline length cost (excluding crossings and pumping stations and is based on pipeline diameters above 350m) - £170,000,000 (£1,700,000 per km)   Min 0.5% Most-likely 196 Max 5%   % impact is based on risk being localised therefore significant rerouting is not expected there Boundhy in a chance due to meenfield. Likely to be less resistance from stakeholders but nossibility of unforeseen around conditions.	Undertake early consultation with local authority and land owners Undertake detailed ground investigations as design progresses Undertake flood risk assessment and modelling

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													Cost impact is additional cost to reroute pipeline; minimum, most likely and worst case scenarios assume a % of the total pipeline length requires rerouting. Pipeline length is 100km of pipe (excluding crossings and pumping stations and includes all pipeline diameters)	
													Total pipeline length cost (excluding crossings and pumping stations and is based on pipeline diameters above 350m) - £170,000,000	
			Construction of the pumping station building at the				_						(£1,700,000 per km)	Undertake early consultation with local authority and land
010			location available may not be feasible due to unforeseen		Proposed location is infeasible resulting in new location and possible re-routing of pipeline and/or	м		60%	£850,000	£1,700,000	£8,500,000	£1,615,000	Min 0.5%	owners
510	Route	be feasible	constraints e.g. planning or high cost of land due to current use	land due to current use	additional costs to meet planning requirements	"	WEL						Most-likely 1%	Undertake detailed ground investigations as design progresses
													Max 5%	ondertake detailed groone investigations as design progresses
													% impact is based on risk being localised therefore significant rerouting is not expected there	
													Risk more likely than not due to greenfield, likely to be less resistance from stakeholders but higher possibility of unforeseen ground conditions	
													conditions. Cost impact is additional cost to reroute pipeline; minimum, most likely and worst case scenarios assume a % of the total pipeline length requires rerouting. Pipeline length is 100km of pipe (excluding crossings and pumping stations and includes all pipeline diameters)	
													Total pipeline length cost (excluding crossings and pumping stations and is based on pipeline diameters above 350m) - £170,000,000 (£1,700,000 per km)	Undertake early consultation with local authority and land
	Gate 2 Western	Location identified for break pressure tank will be	Construction of the break pressure tank at the location available may not be feasible due to unforeseen	Unforeseen constraints e.g. planning or high cost of	Proposed location is infeasible resulting in new		<u>s</u>							owners
011	Route	feasible	constraints e.g. planning or high cost of land due to current use	land due to current use	location and possible re-routing of pipeline and/or additional costs to meet planning requirements	м	MED	60%	£850,000	£1,700,000	£8,500,000	£1,615,000	Min 0.5% Most-likely 1%	Undertake detailed ground investigations as design progresses
			conent ose										Max 5%	Undertake flood risk assessment and modelling
													% is based on risk being localised therefore significant rerouting is not expected there	
													Risk more likely than not due to greenfield, likely to be less resistance from stakeholders but higher possibility of unforeseen ground	
													Cost of re routing at areas that impact environmental constraints; minimum, most likely and worst case scenarios assume a % of the tota pipeline length requires rerouting. Pipeline length is 100km of pipe (excluding crossings and pumping stations and includes all pipeline	1
													diameters)	
		Proposed pipeline route has been designed to avoid all											Total pipeline length cost (excluding crossings and pumping stations and is based on pipeline diameters above 350m) - £170,000,000	
		identified environmental constraints. It is assumed that	Disalise and an element of the second										(£1,700,000 per km)	
	Gate 2 Western	there are no stringent requirements not known and therefore not considered in the route design that could	Pipeline route may change where requirements for working close to environmental constraints were	More stringent requirements for working near	Sections of pipeline route becoming infeasible	,	н	2-04				<i></i>	Min 1%	Early consultations with relevant stakeholders to identify all
012	Route	make sections of the route infeasible e.g. minimum distance between the identified environmental constraint	unforeseen and more stringent than those considered in	environmental constraints than those assumed in design.	requiring rerouting leading to additional costs	L	WED	25%	£1,700,000	£4,250,000	£8,500,000	£1,133,333	Most-likely 2.5%	requirements for working near environmental constraints are recommended
		and proposed construction works being greater than	, design										Max 5%	
		those assumed in design requiring rerouting											(Based on the vulnerability of environmental constraints as a result of proximity to the route for best and worst case scenario)	
													Environmental constraints are known therefore risk probability is low however residual risk remains around more stringent unforeseen	
													requirements. Distances from environmental constrains applied in design are conservative, however there are many constraints identified on the man	
													Cost of re routing at areas that impact environmental constraints; minimum, most likely and worst case scenarios assume a % of the tota pipeline length requires rerouting. Pipeline length is 100km of pipe (excluding crossings and pumping stations and includes all pipeline	
													diameters)	
		Proposed pipeline route has been designed to avoid all											Total pipeline length cost (excluding crossings and pumping stations and is based on pipeline diameters above 350m) - £170,000,000	
		identified environmental constraints. It is assumed that there are no stringent requirements not known and	Pipeline route may change where requirements for										(£1,700,000 per km)	
012		therefore not considered in the route design that could	working close to environmental constraints were	More stringent requirements for working near environmental constraints than those assumed in	Sections of pipeline route becoming infeasible			25%	£1,700,000	£4,250,000	£8,500,000	£1,133,333	Min 196	Early consultations with relevant stakeholders to identify all requirements for working near environmental constraints are
	Route	make sections of the route infeasible e.g. minimum distance between the identified environmental constraint	unforeseen and more stringent than those considered in t design	design.	requiring rerouting leading to additional costs		E E			17 5 7 6 6	15-11-1	1 33,333	Most-likely 2.5% Max 5%	recommended
		and proposed construction works being greater than those assumed in design requiring rerouting	-											
		chose assoried in design redoning reloting											(Based on the vulnerability of environmental constraints as a result of proximity to the route for best and worst case scenario)	
													Environmental constraints are known therefore risk probability is low however residual risk remains around more stringent unforeseen requirements. Distances from environmental constrains applied in design are conservative, however there are many constraints	
													Average of 1.5mx1.5m trench depth across 100km pipeline route (per m3 of disposal of contaminated land). Total volume = 225,00m3	
			Contaminated ground may be discovered during	Detailed annual information in the									Cost of disposal for hazardous waste - £260 per m3 x 225,000	
014		Contaminated land - cost of disposal of contaminated land is not included in the baseline cost	excavation and will require disposal at an additional cost	Detailed ground information along route is unavailable and current design baseline cost does	Additional cost of disposal of contaminated land	н	н 5	100%	£2,925,000	£5,850,000	£11,700,000	£6,337,500	Min 5% of route requiring disposal of contaminated land	Undertake ground investigation surveys
	Route	land is not included in the baseline cost	to the project, given no allowance has currently been made for ground contamination	not include costs for removal of contaminated land			-						Most-likely 10% of route requiring disposal of contaminated land Max 20% of route requiring disposal of contaminated land	
													This 'risk' is classified as a 'cost estimating uncertainty' which has arisen from the omissions in cost estimating methodology. Likelihood is	
													at 100% as it is certain some amount of contaminated land will need to be disposed of Average of 1_smxsm tench depth across 100km pipeline route (per mg of disposed of contaminated land). Total volume = 225,00mg	
			Contaminated ground may be discovered during										Cost of disposal for hazardous waste - £260 per m3 x 225,000	
015	Gate 2 Eastern	Contaminated land - cost of disposal of contaminated	excavation and will require disposal at an additional cost	Detailed ground information along route is unavailable and current design baseline cost does	Additional cost of disposal of contaminated land	н	н 19	100%	£2,925,000	£5,850,000	£11,700,000	£6,337,500	Min 5% of route requiring disposal of contaminated land	Undertake ground investigation surveys
	Route	land is not included in the baseline cost	to the project, given no allowance has currently been made for ground contamination	not include costs for removal of contaminated land			Ī			5. 54			Most-likely 10% of route requiring disposal of contaminated land Max 20% of route requiring disposal of contaminated land	
													This 'risk' is classified as a 'cost estimating uncertainty' which has arisen from the omissions in cost estimating methodology. Likelihood is	
													at 100% as it is certain some amount of contaminated land will need to be disposed of	
													Design based on Sundon water quality is robust and likelihood of alternative worse sources is low. Impact would be slight increase in chemical consumption.	
													Within design £2.9M provision for treatment of corrosive water.	
016			Quality of water sent to Sibleys could be more corrosive	Alternative source of water sent by Anglian	Additional chemical consumption costs	L	L	15%	£145,000	£290,000	£1,450,000	£68,875		
510	Route	basis for the Sundon works.	than conditioning plant was designed for	and a source of water sent by Anglian		1		-5/*	+5,000	1190,000		200/0/5	Min - 5% increase in chemical consumption ML - 10% increase in chemical consumption	
													Max - 50% increase in chemical consumption (Assumption for worst case scenario)	
													Design based on Sundon water quality is robust and likelihood of alternative worse sources is low. Impact would be slight increase in chemical consumption.	
	Gate 2 Eastern	Design of conditioning plant has taken the water design	Quality of water sent to Sibleys could be more corrosive		Additional elements of the second	,	3						Within design £2.9M provision for treatment of corrosive water.	
017	Route	basis for the Sundon works.	than conditioning plant was designed for	Alternative source of water sent by Anglian	Additional chemical consumption costs	-	- 2	15%	£145,000	£290,000	£1,450,000	£68,875	Min - 5% increase in chemical consumption	
													ML - 10% increase in chemical consumption Max - 50% increase in chemical consumption (Assumption for worst case scenario)	
												£24,161,883		